S.T O P A G E S.

Continued

Position.	Preparation.	I.A. Preventions.	Probable Causes.
3rd. Centnd.	Place Thick Rim Cartridge End, in Belt, Load, close C.H. 2nd time.	Feel slide if free call "Extractors" Open front cover No.2 Force Extractors down No. 1 C.H. on roller remove round from Extr. No.2 remove 1st round in Belt, load.	Thick rim Cartridge. THICK RIM.
4th.	Load press thumb Piece. RANGE. insert Dummy. If above Fail: unload change lock. Range. two Dummies.	Half Load.	Mechanic.
	Press thumb Piece insert Belt in F.B. round in line with Finger piece of Bottom Pawls. Range. Space in Belt.	Long Pull in Belt Fully Load. Inspect Belts.	Broken Lock SPRING or BROKEN FIRING Pin. Damaged FIRING Pin. Empty POCKET. in BELT.

S P E C I A L S T O P P A G E S.

Ist. C.H. resting on Roller	½ Load, remove Fuzee box & spring. Belt to left. replace Box.	Remove spring box. Belt to left. C.H. on Check Lever. Replace Spring or Fuzee if Broken. Adjust spring, to correct weight.	Broken Fuzee or SPRING.
3rd. Extractors won't rise.	Two thick rims 2nd. & 3rd in belts.	If applying I.A. for thick rim, remove repeat I.A. change lock.	Damaged cartridge grooves. Broken Gib. Broken Rib.
4th. Fires2 Rnd. & stops Repeating.	As for Long Pull, But Round in front of botton PAWLS. Tell man "Fires Two Rounds" & stops.	Apply I.A. for broken lock spring. Repeat two rounds stops 4th. Change feed block.	Broken Upperlever lower cover Top or Spring Bad.
	As for Long Pull.	As for Long Pull. Fires two rounds & Stops 4th. Change F.B.	
4th. "Runaway Gun"	As soon as C.H. touches check Lever say "Gun Firing"	Remove 1 Round From Belt. When Gun stops C.H. on Roller. No.2. remove belts No.1 release C.H. Change Lock.	
	As pressure is released from T.P. say "Gun Still Firing",		Broken or WORN nose of trigger or bent in Tumbler. Broken short spring. Lock spring above trigger axis pin.

WHEN EVER LOCK IS CHANGED UNLOAD OR CLEAR ROUNDS FROM EXTRACTORS. I.A. IS COMPLETE UNTIL THE GUN IS FIRAYED AND FIRING.

R B Lowells Capt